

Trigger Fitting in MX Shotgun

These instructions are intended to guide you through fitting a Giuliani trigger to your MX series Perazzi shotgun. Due to manufacturing tolerances and variation almost all triggers will require some fitting. Pic #1 is typical of a new trigger before fitting into a receiver. The tools needed are simple hand tools (a flat file, a round file, emery cloth, a small hammer, a punch and a Sharpie marker) and you will need your receiver (out of the stock) and about 5-15 minutes. I encourage wrapping of the rear of the triggerguard to prevent cosmetic damage in case your file skips. Several layers of painters tape or a strip from a manila folder works well.

1. First try to insert the trigger into your receiver, pushing it as far as it will go. If it seats all the way, proceed to step #2. If the trigger does not fully seat, take it out and look for rub marks at the back radius of the trigger. If the trigger gets "stuck" in the receiver, make sure the safety is pushed all the way forward, use the punch and small hammer to tap the location shown (Picture 2) to get the trigger out of the receiver. Start filing the wear marks around the rear of the trigger and follow the existing radius. After filing for a few minutes, mark the fresh filed area with the Sharpie and re-insert the trigger into the receiver. Repeat the marking, filing and marking process until the trigger fully seats. Polish the filed area with the emery cloth backed by the flat file.
2. When the trigger will fully seat, check the inertia block does not withdraw the tree from the sears during the trigger pull. This rarely happens, but it needs to be checked. Observe where the inertia block/safety tab is in close proximity (Picture 3). With the hammers cocked, start pulling on the trigger and make sure the inertia block does not contact the tab of the safety during the trigger pull. If the inertia block does contact the safety tab, mark where the tab touches the inertia block with the Sharpie. Remove the trigger, remove the inertia block from the trigger and use the round file on the marked area of the inertia block to provide the needed relief. Repeat this step until the inertia block does not contact the tab of the safety. **Do NOT remove too much material as that may render your safety unusable. Make sure your safety pulls the inertia block to the rear and disengages the tree from the sears.**

Pic 1



Typical distance trigger will not go in before fitting

Pic 2



Tap down on trigger here if trigger gets "stuck"

Pic 3



Good clearance between inertia block and safety tab, note trigger is cocked, **make sure safety fully retracts inertia block when safety is pulled back.**