

## Fitting Top Lever to Perazzi

This document provides instructions to Top Lever into a MX series shotgun. The tools required are: a flat and a small round file and 400 grit emery cloth. A pair of dial calipers or micrometer would be handy, but not required. Read the instructions and go slow, this is an easy fit, there are a few things to be checked.

Remove your existing Top Lever, Top Lever retaining piece, Firing Pins and Locking Block from your gun. For help on disassembly of the receiver go to YouTube and search for Perazzi MX Receiver and watch the video.

1. Polish the outside shaft of the Top Lever to remove all burrs. Pay particular attention to make sure there are no burrs along the slot on the right side of the Top Lever and to the nib (the very bottom piece that fits into the Locking Block). The nib should measure between 0.148" and 0.150" in diameter.
2. Make sure the nib of the Top Lever will fit freely into the slot of the Locking Block. If you feel binding, lightly file the outside of the Top Lever nib until it freely fits in the Locking Block.
3. You will now start inserting the Top Lever, Lock Pin, Locking Block, Locking Piece and Top Lever Spring, and then Firing Pins (and their return springs) in a manner to make sure each part you add does not affect the freedom of Top Lever movement.
4. Insert the Top Lever and Lock pin, check for freedom of Top Lever Movement. If you have any binding, lightly file on the Top Lever recess where the Lock pin resides.
5. Insert the Top Lever, Locking Block and Lock pin, check for freedom of Top Lever Movement. If you have any binding, lightly file on the dragging surfaces of the Locking Block or nib of the Top Lever.
6. Insert the Top Lever, Locking Block, Lock pin and Locking Piece with Top Lever Spring, check for freedom of Top Lever Movement. If you have any binding, lightly file on the Top Lever recess where the Locking Piece resides or the rib on the side of the Locking Piece,
7. Insert the Top Lever, Locking Block, Lock pin, Locking Piece with Top Lever Spring and one Firing Pin, check for freedom of Top Lever Movement. If you have any binding, lightly file on the Top Lever recess where that Firing Pin resides.
8. Insert the Top Lever, Locking Block, Lock pin, Locking Piece with Top Lever Spring and both Firing Pins, check for freedom of Top Lever Movement. If you have any binding, lightly file on the Top Lever recess where the second Firing Pin you tried resides.
9. You should now have a completely fitted Top Lever with proper freedom of movement.