

4mm Swage Tool Instructions

The 4mm Swage Tool is designed to fix loose 4mm pin holes in Perazzi trigger assemblies. To use the tool, one needs a solid workbench (the flat area of a vise works well), the Swage Tool, Slave Pin (provided with the Swage Tool) and a hammer.

To use the tool:

Find the loosest side of the trigger housing hole. Make sure very solid trigger parts (hammer or cocking foot) are in the trigger where you will swage the hole. Place the Slave pin in the trigger hole, place the Swage Tool over the pin and strike the Swage Tool sharply with a hammer. You should see a concentric ring impressed into the trigger body which causes the loose hole to become slightly tighter.

Swage one side and replace the slave pin with the trigger pin. If the trigger pin is still loose, make the normal trigger pin protrude (1/8" is fine) from the 2nd side to be swaged, place the swage tool over the pin and strike with a hammer.

Reassemble the trigger properly.